



# Sapona Plastics, LLC

7039 US Hwy 220 S  
Asheboro NC, 27205  
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[www.saponaplastics.com](http://www.saponaplastics.com)



## Fast, Reliable and Low Cost

Sapona Plastics, LLC is a rapidly growing injection molding and assembly company located near Seagrove, NC, producing plastic products for the personal care, consumer goods, energy, telecommunications, housewares, and automotive markets. The business started in April 2004 with 10 molding machines and now has 2 plants with capacity for over 27 presses. Processes include thermoplastic injection molding, insert molding, over-molding, brush making, sublimation printing and assembly. Primary products include lip balm containers, brushes and scrubs, control and cable enclosures, filter components and a variety of other custom products. Secondary operations include assembly, labeling, decorating, spin welding, fusion welding, heat staking, and ultrasonic welding. Warehousing and distribution are offered from two large facilities near Interstate 73/74 and a short distance from I-40/I-85. Part and mold design consultation and project management service is provided with a network of local tool shops and international sources. In house CAD and on-site tool maintenance is provided.

### Quick Facts

- **Annual Sales:** \$21 million
- **Location:** Asheboro, NC, off I-73 on Hwy. 220 central to Raleigh, Charlotte and Greensboro.
- **Facilities:**  
Plant 1: Asheboro, 53,000 Sq.Ft.,  
Plant 2: Seagrove, 90,000 Sq.Ft..
- **Employees:** 130
- **Injection Presses:** 25, ranging from 33 Ton to 720 Ton, including 16 all electric and hybrid.
- **Other lines:** 2 brush making lines, assembly & packaging.
- **Ownership:**  
Family owned
- **Founded:** 2004
- **Certifications:** ISO9001:2015, 2 RJG Master Molder II, 2 Master Molder I, UL Safety



FAST! Modern electric and hydraulic injection molding presses ranging in size from 33 to 720 Ton ensure consistent production. Multiple high-speed assembly machines and robotics handle complex jobs. Secondary process and packaging capabilities are designed to meet each customers' requirements. Quick response is provided with experience and resources to meet most any need from design to distribution. We are centrally located on the East coast at the center of the nation's second largest interstate highway network. Plus, we operate 24/7 so you can sleep soundly knowing we'll have your order to you on time.

**Capacity is always available to meet your needs.**

**100%**  
**Availability**

RELIABLE! You can trust our quality because our robust **scientific molding** processes are compliant with GMP, ISO 9000 quality system standards and we have highly trained personnel, including formerly certified quality engineers and technicians. We pride ourselves on honesty and integrity. You can be confident that significant changes will not be made without your approval, and we will do what we say, or we'll let you know immediately.



LOW COST! Sapona Plastics' **lean manufacturing** philosophy is to provide service and value to our customers without waste. We back this up with highly efficient manufacturing operations and very attractive pricing. North Carolina's labor pool is the 10th most cost effective in the nation. Our power reliability and cost are among the nation's best. Our maintenance program keeps molds in top condition, and we provide expert project management on tooling purchases, repairs, and refurbishments.

**Let us craft an optimal solution for you that provides a higher return on investment.**

**100%**  
**On Time**



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